

Date: Tuesday, 01/04/2008 8:01:32 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CONSOLE SIDE LH (407 HI-SLOPE)
 Job Number : 38264
 Estimate Number : 11002
 P.O. Number :
 This Issue : 01/04/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : SMALL/MED FAB
 Previous Run : 34778
 Part Number : D26041
 Drawing Number : D2604 REV B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 08/04/2008 Qty: 8 Um: Each
 Written By : 08-01-01
 Checked & Approved By :
 Comment : Est. C 98.11.25 Added Inspection Levels, Jig numbers D
 M
 Est Rev:D 07-09-24 Now On Waterjet JLM Verified
 By:EC
 Est Rev:E 07-12-18 ECN1059 RevB as per dwg DD
 verified by EC

Additional Product

Job Number:



Seq. # Machine Or Operation: Description :

1.0 M2024T3S040 2024-T3 .040 sheet



IS.560



Comment: Qty.: 1.4146 sf(s)/Unit Total : 11.3165 sf(s)
 2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick
 (M2024T3S.040) Batch ~~107461~~ 107461 IB 8-4-1

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev: B IB 8-4-1

Prog Rev: B

2-Deburr if necessary IB 8-4-1



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-4-1



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/04/08 (11)

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Seq. #:

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Description :

5.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Deburr if necessary

Form as per Dwg D2604

SB

08/04/03

(11)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/03

(+11)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SP

08-04-04

(X11)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PR 08-04-04

(11)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 175

8/4/4

SP

(112)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/08

Job Completion



11 08-04-04



